



## HYBTONITE® CAR 100

### CNT modified epoxies and CNT modified pastes for all epoxy systems

The systems are low viscosity solvent free 100 % reactive CNT modified epoxy systems tailor-made for the composites industry. It is suitable for RTM, filament winding, laminating, pultrusion, infusion and many other applications.

The systems are made with patented HYBTONITE® technology. These systems can be tailor-made with different curing agents and accelerators to meet required cure rate, pot life and properties.

These systems will give increased impact resistance, elongation to break and fatigue compared to any traditional epoxies.



TABLE 1: Process data

Before mixing	Mixing and processing	Curing
Clear the surface from dust, grease and moisture.	Mix the resin with curing agent properly for minimum 1–2 min.	The product cured even at + 5 °C but higher temperatures give better properties.
The higher the temperature of the object, the better flow and wetting are achieved.	Let the air come out and settle for minimum 2–5 min (even vacuum if possible).	Heat cure range is from 6 hours at 60 °C to 5 minutes at 200 °C.
If possible preheat the HYBTONITE® resin component to 40 °C before use or use vacuum for air release.	For the best results, consult with Amroy Europe Oy.	

### Vertical surfaces in hand laminating:

The system can be thickened with 2 % HDK / Aerosil for laminating vertical surfaces. This helps especially against sagging/drainage. Also available in all RAL colours.

The system does not crystallize and has a long storage stability of at least 3 years when properly stored in closed containers.

## HYBTONITE® CAR 100

**TABLE 2: Technical data cycloaliphatic CNT modified vacuum infusion / RTM epoxy system**

HYBTONITE® CAR 100	CA35	CA40	Mix 50/50
Mix ratio (by weight)	100:35	100:40	100:40
Mix Viscosity 25 °C , mPa•S	150	300	200
Mix Viscosity 40 °C, mPa•S	90	150	110
Density, kg/l	1,06	1,06	1,06
Colour	clear when cured / black, green in liquid		
Gel Time 25 °C (150 g)	4 hours	10 minutes	1 hour
Gel time 60 °C	60 minutes	5 minutes	20 minutes
Min Cure Temperature, °C	30 °C	5 °C	15 °C
Heat Cure recommended	6 hours at 80 °C	not needed	6 hours at 80 °C
Max Tg, °C	100 °C	100 °C	100 °C
Flexural / Compressive Modulus, GPa	3,2	3,2	3,2
Elongation at Break, %	13	8	12
On request also high Tg systems available up to + 200 °C.			

**TABLE 3: Viscosity temperature profiles at different injection temperatures for HYBTONITE® CAR 100**

Viscosity/temperature profile	25 °C	40 °C	60 °C
HYBTONITE® CAR 100	1000 mPa•S	500 mPa•S	200 mPa•S
CAR 100 + 50 % CA 35/40 mix	200 mPa•S	250 mPa•S	95 mPa•S
CAR 100 + CA35	400 mPa•S	200 mPa•S	90 mPa•S

### Storage Data

The products can be stored at temperatures between 0–60 °C in closed containers in dry place protected from direct sunlight. Storage time is at least 3 years.

**TABLE 4: Sales Packages**

Product/package	IBC	Drum	Can
HYBTONITE® CAR 100	1100 kgs	225 kgs	20 kgs
Amroy CA35 / CA40	900 kgs	180 kgs	18 kgs

### Amroy Europe Oy

VAT No: FI19869654

Postal address  
Fax  
Homepage

P.O. Box 144, FI – 15101 Lahti, FINLAND  
+358 20 711 8609 (production & orders)  
www.amroy.fi

*All this information is given in good faith and is based on Amroy Europe Oy's and its partners' investigations and knowledge. Amroy Europe Oy does not guarantee any of this data nor the misuse of this product or its consequences because the conditions of use are beyond our control. Furthermore nothing contained here shall be construed in conflict with any patents.*